

PRODUCT SPECIFICATION OF FILTRALITE®

Filter media

FILTRALITE® HC 1,5-2,5 mm

Commercial name	FILTRALITE® HC 1,5-2,5 mm
Density	Bulk density: 750 kg/m ³ particle density: 1600 kg/m ³
Type of material	Expanded clay
Appearance	Crushed particles, porous surface structure
Manufactured by	Weber Leca Rælingen, Norway

Size and weight	Value	Deviation	Comments
Effective size	1,7 mm	± 10 %	d ₁₀
Particle size range	1,5-2,5 mm	< 1,4 mm max. 3 % +Δ < 0,125 mm > 2,5 mm max. 5 %	
Coefficient of uniformity	< 1,4		d ₆₀ / d ₁₀
Bulk density, dry	750 kg/m ³	± 75 kg/m ³	EN 1097-3
Particle density, dry (PDD)	1600 kg/m ³	± 150 kg/m ³	Exclay Norm

Other properties	Value	Comments
Floating particles	< 2 %	Maximum volume floating particles after 2 days in water.
Particle porosity	41 %	Porosity internal particle: (1-PDD/2700 kg/m ³)*100
Voids	53 %	EN 1097-3
Acid solubility	< 5 %	EN 12902
Water adsorption 1 day	20 %	Approximately value. Exclay Norm
Water adsorption 28 days	28 %	Approximately value. Exclay Norm
Water adsorption 1 year	30 %	Approximately value. Exclay Norm

Chemical composition, average values:

SiO ₂	Al ₂ O ₃	FeO ₃	K ₂ O	MgO	CaO	Na ₂ O	C _{tot}
62%	18%	7%	4%	3%	3%	2%	0,02%

Weber

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